

## 75 lb Bottom-Mount Slides (Full Extension)

02K43.30 to 02K43.50

**Length:** 300mm (11.8"), 350mm (13.8"), 400mm (15.8"), 450mm (17.7"), 500mm (19.7")

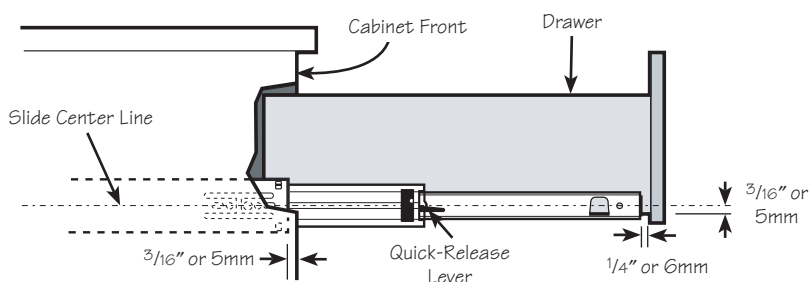
**Height:** 17/16"

**Side Clearance:** 1/2" on either side of the drawer, plus 1/32", minus 0 (the space can be up to 1/32" oversized, but cannot be less than 1/2")

**Load Capacity:** 75 lb (34kg) for the pair of 18" slides

**Screws:** Included

1. Determine and mark where the center line of the slide will be on the cabinet side. This center line is 3/16" above the bottom of the drawer box.
2. To separate slide members, open the slide and depress the black release lever (up for the right slide, down for the left slide). Take the drawer (narrow) slide member out of the cabinet (wide) slide member.



3. Screw the cabinet slide member to the cabinet with the supplied screws. The screws should land on the center line drawn previously. As shown in the diagram, the front of the slide should be 3/16" or 5mm from the front of the cabinet. (These distances assume that the drawer will have a false front that overlays the cabinet.) Start by driving the screws in the horizontal slots closest to the front and back of the cabinet. Use only two screws at this point.

**Note:** *You do not need to insert a screw into every hole in the slide members.*

4. Set the drawer slide member on the bottom of the drawer with the front edge 1/4" (6mm) from the front of the drawer. This distance is measured from the point on the drawer that, when closed, is flush with the front of the cabinet. It should not include the false front. This allows 1/16" clearance between the cabinet front and the back of the drawer face. Mark and drill pilot holes for the screws. Screw the drawer slide member to the drawer bottom.
5. Slide the drawer into the cabinet to reconnect the slide members. Check for alignment. Vertical and horizontal adjustments are made on the cabinet slide member. Loosen screws and adjust accordingly. To lock in adjustment, tighten existing screws and add one screw to the small hole in the middle tab on the cabinet slide member and another at the front of the drawer slide member.



[www.leevalley.com](http://www.leevalley.com)

1090 Morrison Drive	814 Proctor Avenue
Ottawa ON K2H 1C2	Ogdensburg NY 13669-2205
Canada	United States
1-800-267-8761	1-800-267-8735